



TECHNICAL DATA

CODE	823015	RATED POWER CONSUMPTI.X=50%kVA	1,4	INSULATION CLASS	B
SINGLEPHASE MAINS VOLTAGE	230 V	MAINS FUSE	16 A	PROTECTION DEGREE	IP20
MAINS FREQUENCY	50 / 60 Hz	POWER FACTOR(cosphi) (cosphi)	0,9	DIMENSIONS (LxWxH)	44 x 10 x 18,5 cm
MAX SPOT-WELDING CURRENT	5800 A	MAX WELD.THICK.2 SHEETS	1 + 1 mm	WEIGHT	9,88 kg
SECONDARY NO LOAD VOLTAGE	2 V	DUTY CYCLE	1,5 %		

SUPPLIED ACCESSORIES

690005	ELECTRODE HOLDER ARM L=120MM
690049	STRAIGHT ELECTRODE L=100MM D.12MM
690050	STRAIGHT ELECTRODE L=50MM D.12MM

OPTIONAL ACCESSORIES

ARMS/ELECTRODES - SPOTTER 9000

803045	ARMS KIT FOR PNEUMATIC CLAMP
803151	XA1 STRAIGHT ARMS L=120 MM + ELECTRODES
803150	XA2 STRAIGHT ARMS L=120 MM + BENT ELECTRODES
803158	XA3 ARMS + ELECTRODES FOR EXTERNAL PROFILES
803155	XA4 STRAIGHT ARMS L=120 MM + CLAMP ELECTRODES
803159	XA5 ARMS + ELECTRODES FOR INTERNAL PROFILES
803152	XA6 STRAIGHT ARMS L=250MM + ELECTRODES
803153	XA7 STRAIGHT ARMS L=350 MM + BENT ELECTRODES
803154	XA8 SHAPED ARMS L=350MM + ELECTRODES
803156	XA9 SHAPED ARMS L=500 MM + ELECTRODES

DESCRIPTION

Spot welding machine with electronic control of the spot welding time.

Suitable for spot welding of sheets with maximum thickness 1+1mm.

Features:

- synchronous electronic timer with spot welding time adjustable from 0,1 sec. to 1,2 sec.;
- arms pressure adjustable from 40 kg to 120 kg (with arms L= 120 mm);
- handgrip made out of thermic isolating material.

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CATALOG IMAGE



INSTRUCTION MANUAL



SPARE PARTS LIST