



- MIG-MAG/BRAZING, 400A wire welding machine. 3ph 230/400V power supply. With MIG-MAG welding accessories.
- High number of adjustment steps of the arc voltage. Spot welding time adjustment. Two reactance positions.
- Thermostatic protection.
- Extremely strong.
- Use of extensions (optional) possible to increase the distance between the wire feeder and generator up to 10m.

TECHNICAL DATA

CODE	827004	MAX NO LOAD VOLTAGE IN DC	45,5 V	ALUM. WELDING WIRE DIAM.	0,8 - 1,2 mm
THREEPHASE MAINS VOLTAGE	230 / 400 V	MAX ABSORBED POWER	20 kW	FLUX CORED WELDI.WIRE DIA.	1 - 1,2 mm
MAINS FREQUENCY	50 / 60 Hz	ABSORBED POWER AT 60%	10 kW	BRAZING WIRE DIAM.	0,8 - 1,2 mm
CURRENT RANGE IN DC	50 - 400 A	POWER FACTOR(cosphi) (cosphi)	0,9	INSULATION CLASS	H
MAX CURRENT DC EN60974-1	400 @ 25 % A	ADJUSTMENT POSITIONS	18	PROTECTION DEGREE	IP22
CURRENT 35% DC	339 A	STEEL WELDING WIRE DIAMET.	0,6 - 1,6 mm	DIMENSIONS (LxWxH)	94,5 x 56,5 x 83 cm
DC CURRENT AT 60%	240 A	INOX WELDI.WIRE DIAMETER	0,8 - 1,6 mm	WEIGHT	104 kg

SUPPLIED ACCESSORIES

432036	ARGON GAS BOTTLE IT ADAPTOR
644444	TORCH HOOK
722346	GAS REGULATOR 2 MANOMETERS 32 L\min
742186	MT36 MIG TORCH 3M
804217	WORK CLAMP + CABLE 35MMQ 3M AX50
742576	FEED ROLL 4R 0,6FE-0,8/0,9FE "P-K"
742366	FEED ROLL 4R 1,0FE-1,2FE "P-K"

OPTIONAL ACCESSORIES

MIG/MAG WELDING KITS	
802273	ALUMINIUM WELDING KIT D. 1-1,6 MM
802466	FLUX CORED WIRE WELDING KIT D. 1-1,6 MM
MIG TORCHES	
742187	MT36 MIG TORCH 4M
742188	MT36 MIG TORCH 5M
WIRE FEEDERS AND ACCESSORIES	
802595	COIL COVER KIT
802486	COIL ADAPTOR B-300
MIG CONNECTION CABLES	
802266	CONNECTING CABLE 50 MMQ 4M 8 POLES
802267	CONNECTING CABLE 50MMQ 10M 8 POLES

DESCRIPTION

MIG-MAG/FLUX gas shielded /BRAZING welding machine with removable wire feeder, fit for use in the industrial field.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.
Features:

- Very strong;
- Numerous steps for regulation of arc voltage;
- Regulation of spot welding time;
- Two positions for reactance;
- Thermostatic protection.

Thanks to the extensions (optional) it is possible to increase the working range between wire feeder and power source up to 10 meters.
Complete with MIG-MAG welding accessories.

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CATALOG IMAGE



INSTRUCTION MANUAL



SPARE PARTS LIST



CERTIFICATE