



- MIG-MAG/BRAZING, 270A wire welding machine. 3ph 230/400V power supply. With MIG-MAG welding accessories.
- Designed for continuous and spot welding with electronic adjustment of spot welding time.
- Optional kit available for tempering sheet metal and nailing.

TECHNICAL DATA

CODE	821065	MAX NO LOAD VOLTAGE IN DC	37,3 V	ALUM. WELDING WIRE DIAM.	0,8 - 1 mm
THREEPHASE MAINS VOLTAGE	230 / 400 V	MAX ABSORBED POWER	9 kW	BRAZING WIRE DIAM.	0,8 - 1 mm
MAINS FREQUENCY	50 / 60 Hz	ABSORBED POWER AT 60%	5,5 kW	INSULATION CLASS	H
CURRENT RANGE IN DC	28 - 270 A	POWER FACTOR(cosphi) (cosphi)	0,9	PROTECTION DEGREE	IP22
MAX CURRENT DC EN60974-1	240 @ 30 % A	ADJUSTMENT POSITIONS	10	DIMENSIONS (LxWxH)	87 x 45,3 x 80 cm
CURRENT 35% DC	223 A	STEEL WELDING WIRE DIAMET.	0,6 - 1,2 mm	WEIGHT	66 kg
DC CURRENT AT 60%	160 A	INOX WELDI.WIRE DIAMETER	0,8 - 1 mm		

SUPPLIED ACCESSORIES

322499	SPACER
432036	ARGON GAS BOTTLE IT ADAPTOR
644444	TORCH HOOK
713192	CABLE 25MMQ 3M-WORK CLAMP-ATLAS 50MMQ
722119	GAS REGULATOR 2 MANOMETERS 12 L\min
742183	MT25 MIG TORCH 3M
742575	FEED ROLL 2R 0,6FE-0,8FE "F"

OPTIONAL ACCESSORIES

MIG/MAG WELDING KITS	
802766	ALUMINIUM WELDING KIT D. 1-1,2 MM
802035	PLATE TEMPERING KIT
MIG TORCHES	
742184	MT25 MIG TORCH 4M
742185	MT25 MIG TORCH 5M

DESCRIPTION

MIG-MAG/BRAZING welding machine.

Designed for continuous and spot welding with electronic regulation of spot welding time.

Thanks to optional kit this model allows also sheet tempering.

Flexibility of use with a wide range of materials such as steel, stainless steel, high strength steels and aluminium.

Complete with MIG-MAG welding accessories.

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CATALOG IMAGE



INSTRUCTION MANUAL



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CERTIFICATE